



Mold Materials

The following materials are available direct from our facilities in plate, block, and round bar forms.

Stainless Mold Steels

420 ESR

440 C

17-4 PH

15-5 PH

Superplast[®] Stainless

(pre-hardened mold base material 30/34 HRC)

Pre-Hardened Mold Steels

P20 Modified

DH2F (H13 mod)

PX5[®] (super P20 type)

4140-HT

Toolox 44[®] (45 Rc)

Toolox 33[®]

NAK 55[®] (40 Rc)

NAK 80[®] (#1 Lens Qty)

Marshallloy MQ/FM[®]

Viscount 44

Conventional Mold Steels

S7 Mold Quality

H13 Premium

H13 ESR

H13

A2

D2

DC53[®]

4140 Annealed

CPM[®] 9V[®]

A10

06

L6

M4 Powdered Metal

A11 Powdered Metal / CPM[®] 10V[®]

DCMX[®]

Venting Material

Porcerax II[®] - 400 series stainless porous venting material

All Materials are available Saw Cut, Blanchard Ground, and Finish Ground.

We offer Gun Drilling, Waterjet Machining, and Precision Square Block Milling (2,4,6 sides).

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